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# Tour-based and Supply Chain Modeling for Freight in Chicago

*Prepared for:*  
CMAP Pre-Symposium Webinar on Advanced Modeling

*Prepared by:*  
Maren Outwater

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# Project Goal and Acknowledgements

## Research sponsored by FHWA with support from CMAP

### Project Goal

Identify a framework that can be adopted by MPOs in the U.S. for use in evaluating transportation investments and their impacts on freight mobility.

### Acknowledgements

- FHWA: Supin Yoder and Brian Gardner
- CMAP: Kermit Wies and Craig Heither
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- John Bowman
- RSG: Colin Smith, Bhargava Sana, and Jason Chen
- CS: Dan Beagan and Monique Urban
- Data providers: Matt Roorda (University of Toronto), Vladimir Livshits (Maricopa Association of Governments)
- Advice on data collection: Rick Donnelly (Parsons-Brinckerhoff) and Kenneth Boyer (Michigan State University)

## Address current weaknesses identified in standard practice freight forecasting

- The lack of detail at the traffic analysis zone level
  - Synthesize firms and goods movements at the zone level
- The lack of information about the local pickup and delivery trips
  - Specifically model the delivery system at the end of the supply chain
- The need to estimate shifts in long-haul and short-haul demand resulting from regional investments
  - Connect movements from supplier to buyer by modeling in a single framework
- The ability to capture trip-chaining that occurs
  - Represent distribution channels in the supply chain and touring during deliveries
- The need to represent commodities produced and consumed by different industries
  - Represent commodity movements as links between buyers and suppliers

## 3 Types Emerging

### Supply Chain Models

- Tend to be National in scope
- Some examples at State and Regional levels

### Hybrid Models

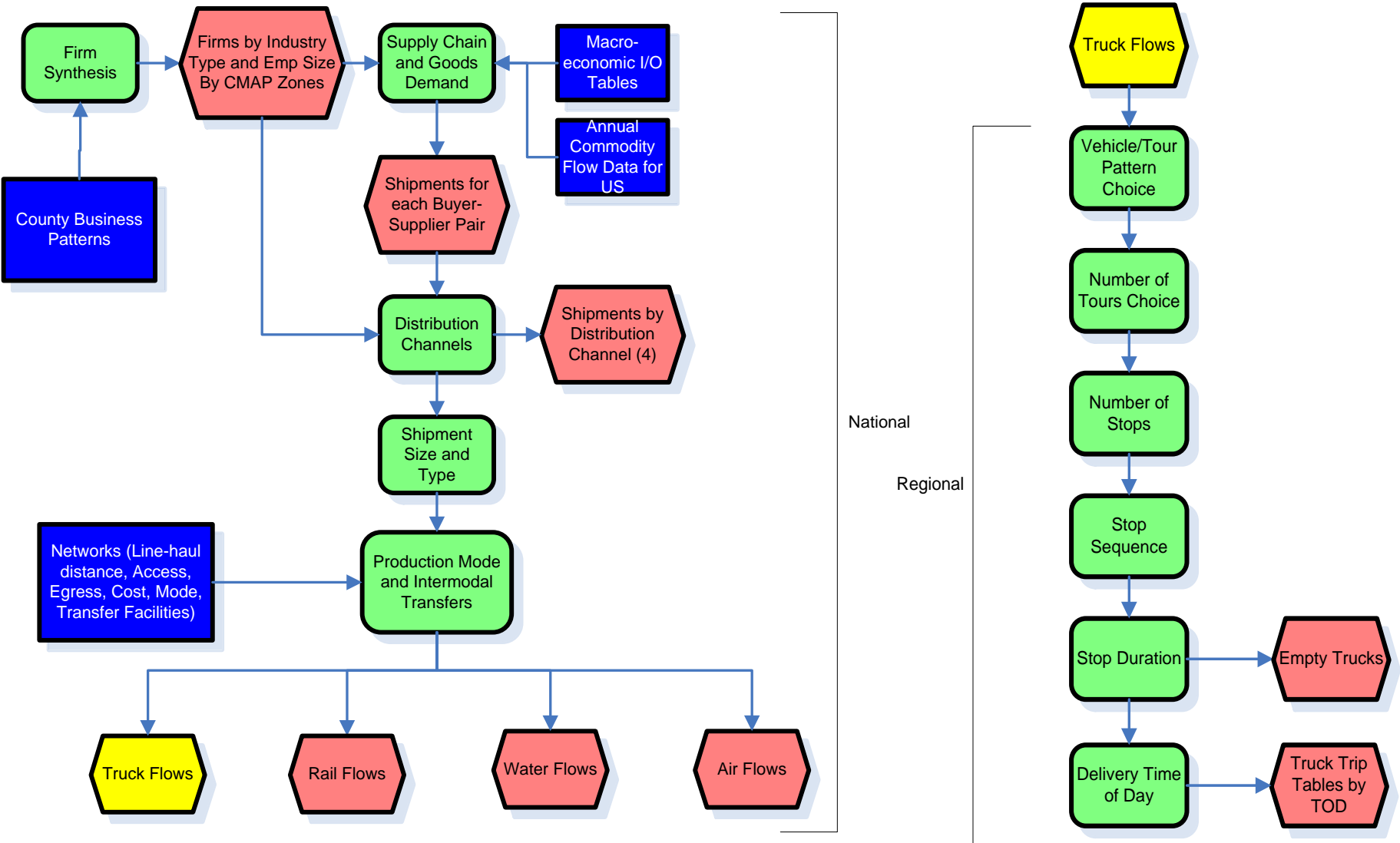
- Combined supply chain and tour-based models
- For Regional/Statewide planning, but with a National component

▪ Mode and path selection

▪ Models shipping truck movements using the supply chain framework, such as tour generation, Regional pick up and delivery of shipments is handled by touring trucks



# FHWA Freight Forecasting Framework in Chicago

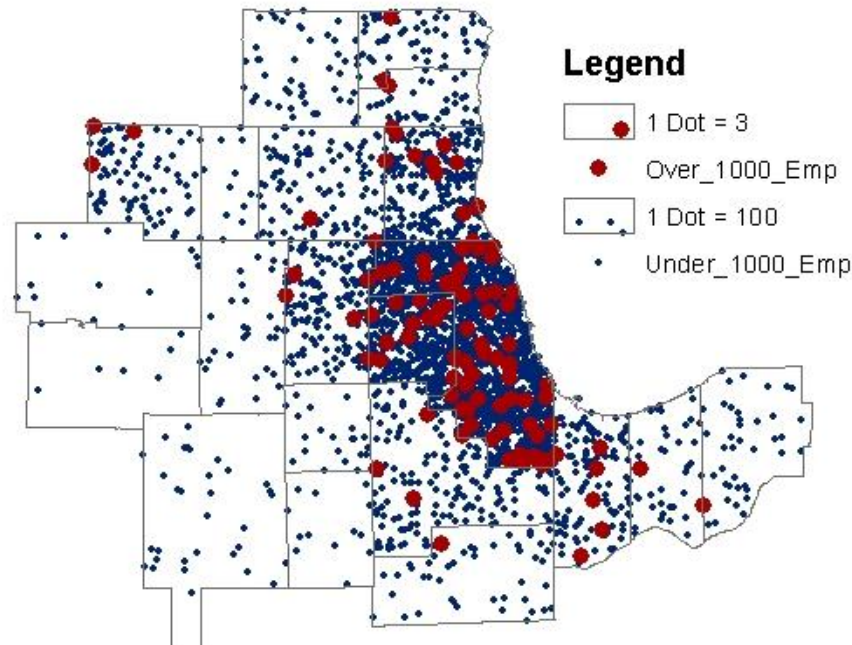


# National Supply Chain Models

# Firm Synthesis

- Firms are synthesized for the entire U.S. with a high level of industrial sector detail, and across several employment categories
- Spatial resolution is more detailed than is used nationally (counties are smaller than FAF zones)

CMAQ Region Firms

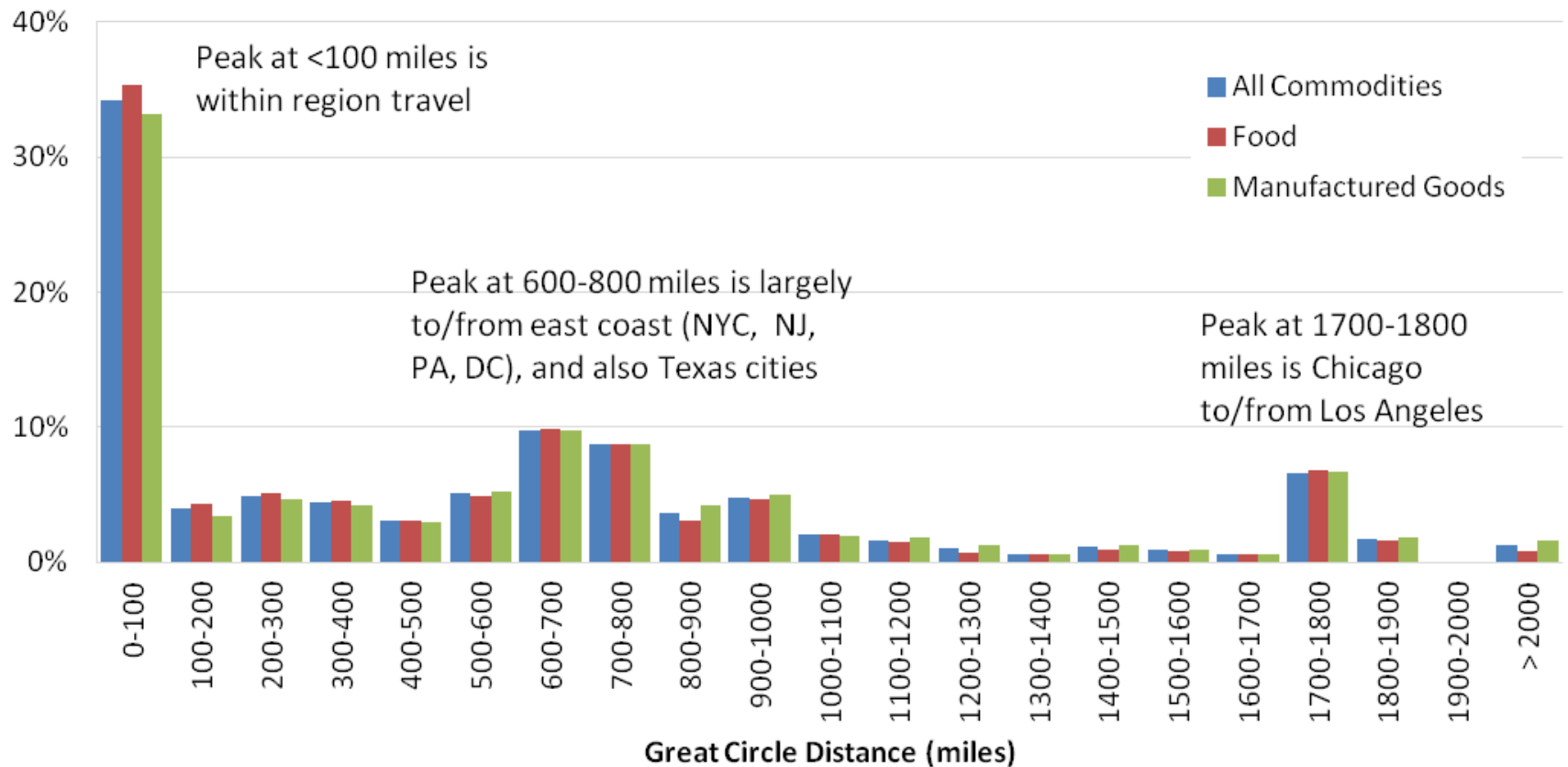


# Supplier Selection Results

- The model builds 2.8 million buyer-supplier pairs with one of the pair in the Chicago region
- The distance distribution of buyer-supplier pairs reflects the spatial distribution of commodity flows

## Distance Distribution of Buyer-Supplier Pairs

Includes pairs with one or more firms in the Chicago region

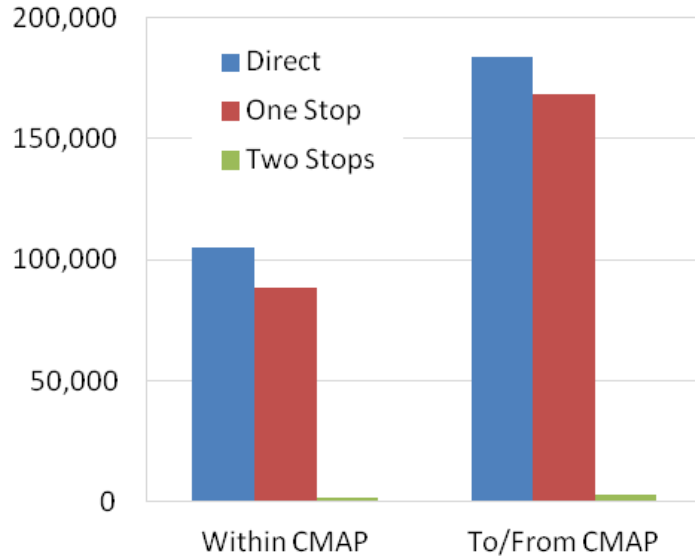




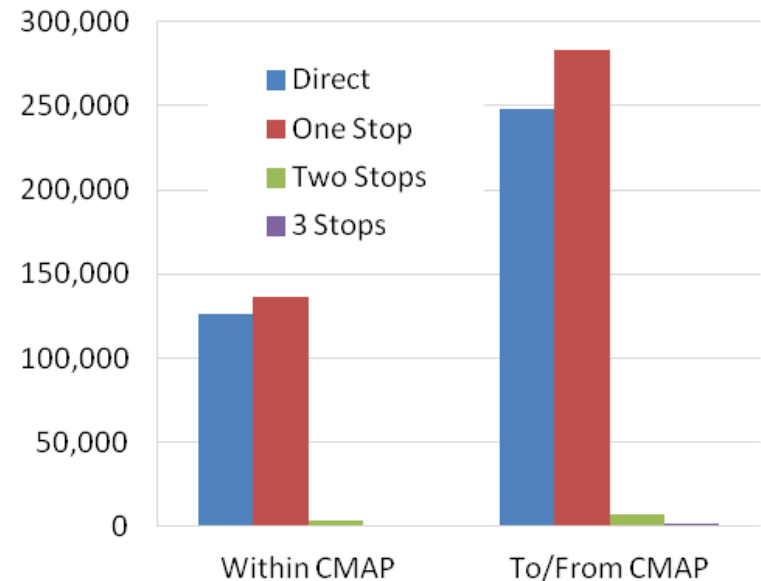
# Distribution Channel Results

Direct distribution channels and channels involving a single type of stop are evenly split and account for almost all of the shipments

### Distribution Channels used for Food Shipments



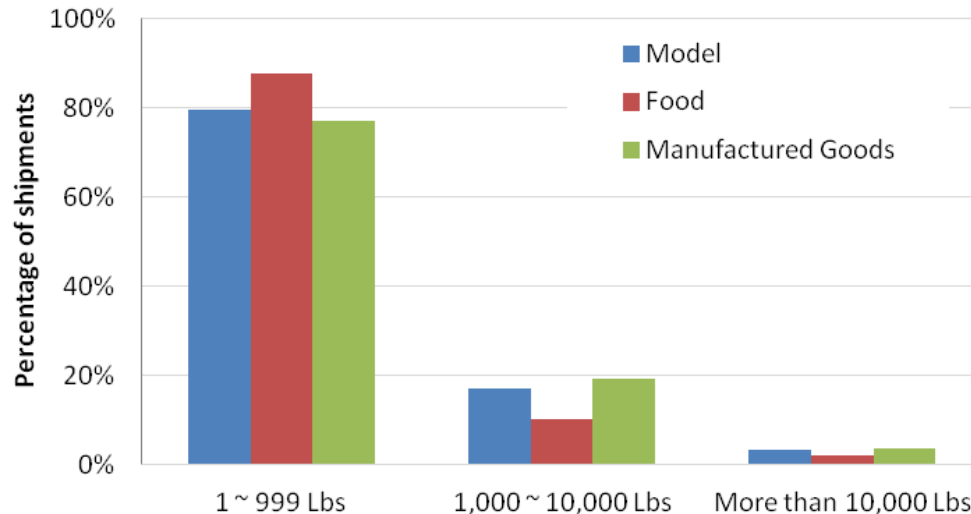
### Distribution Channels used for Manufactured Goods



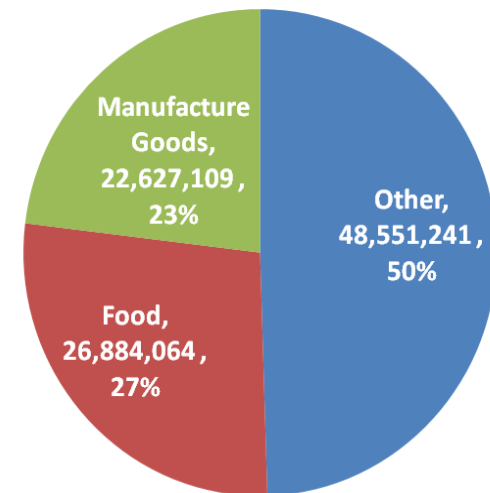
# Shipment Size and Frequency Models

- Small shipments (<1,000 lb) make up the largest proportion of shipments
- There is relatively little variation between the commodities: a slightly higher proportion of food shipments are small
- Annual shipment frequency is calculated by dividing the annual flow for each supplier-buyer pair by the shipment size

Distribution of Shipment Size

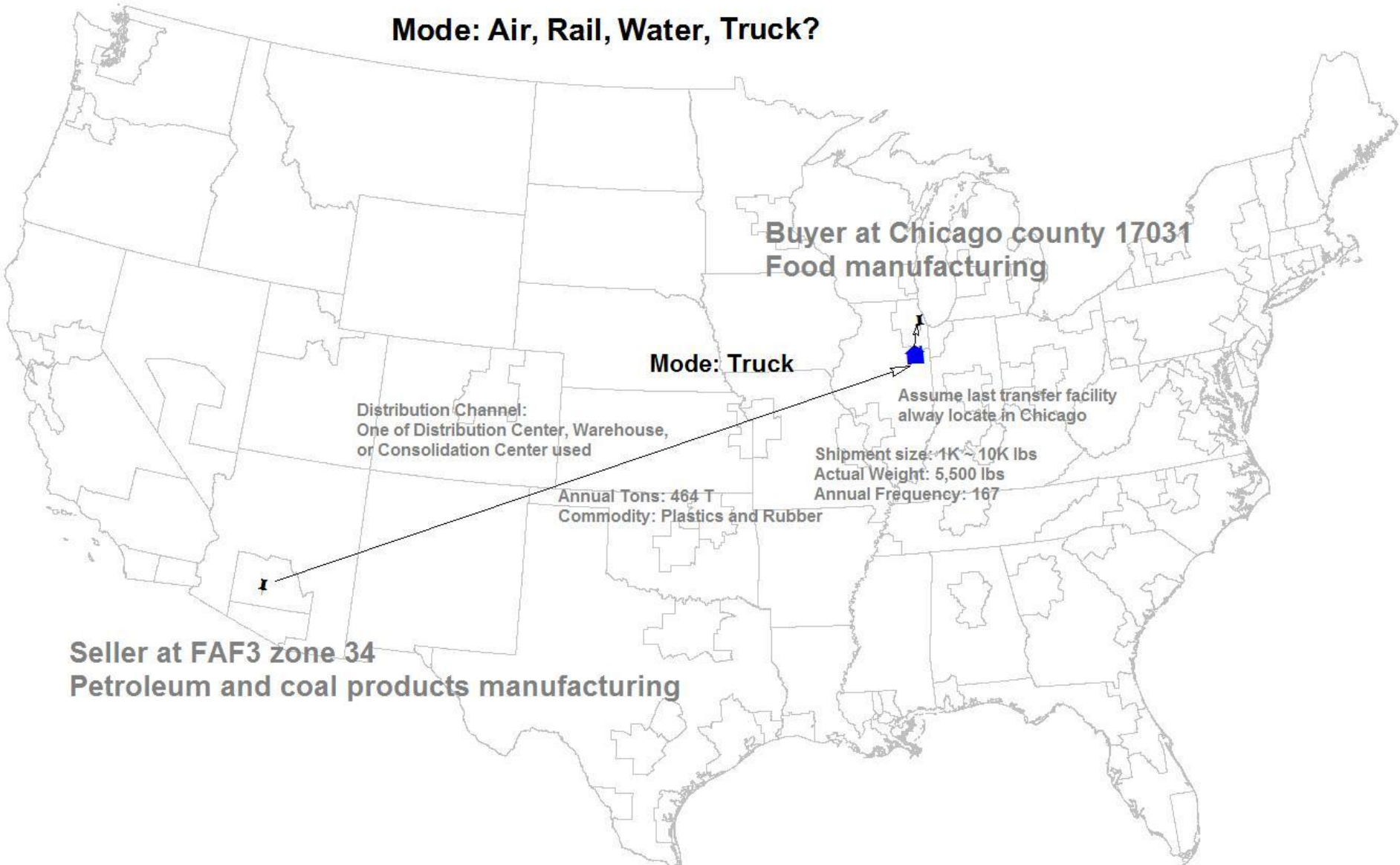


Annual Delivery Frequency



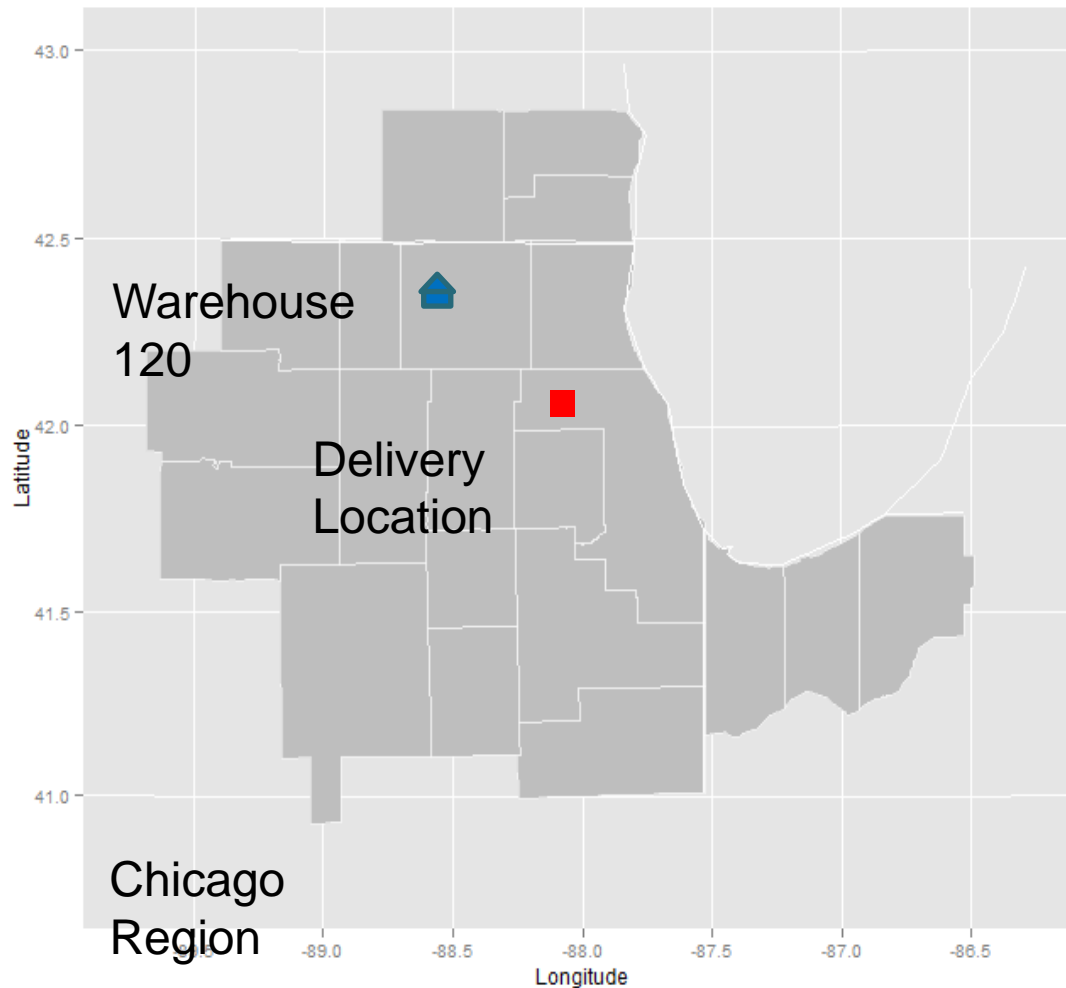
# National Model Sequence

**Mode: Air, Rail, Water, Truck?**



# Regional Tour-based Models

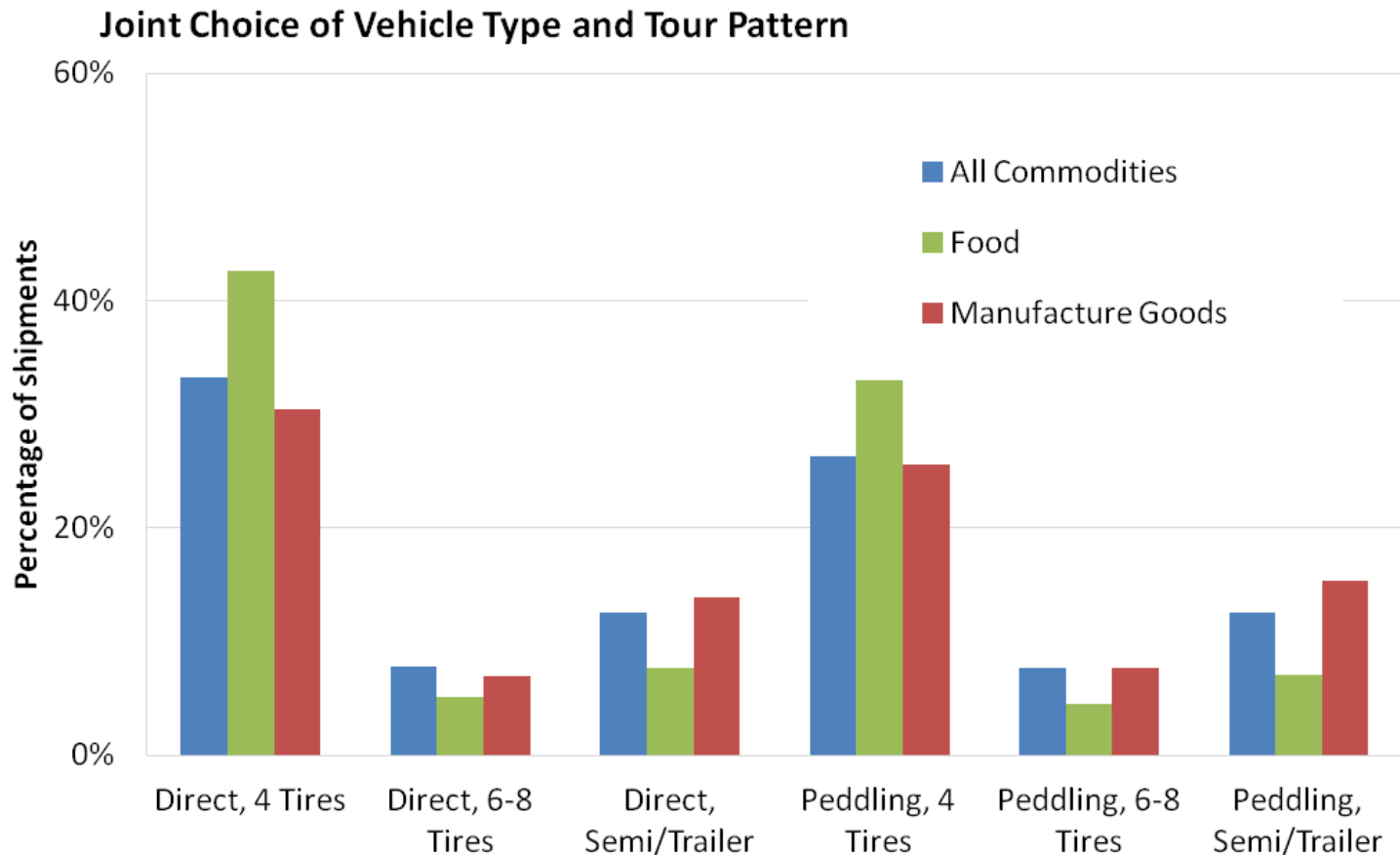
# Convert to Daily Shipments and Select Warehouse



- Convert annual to daily shipments
- Identify warehouse/distribution center locations from the synthesized business establishments
- Assign shipments to a warehouse/distribution center

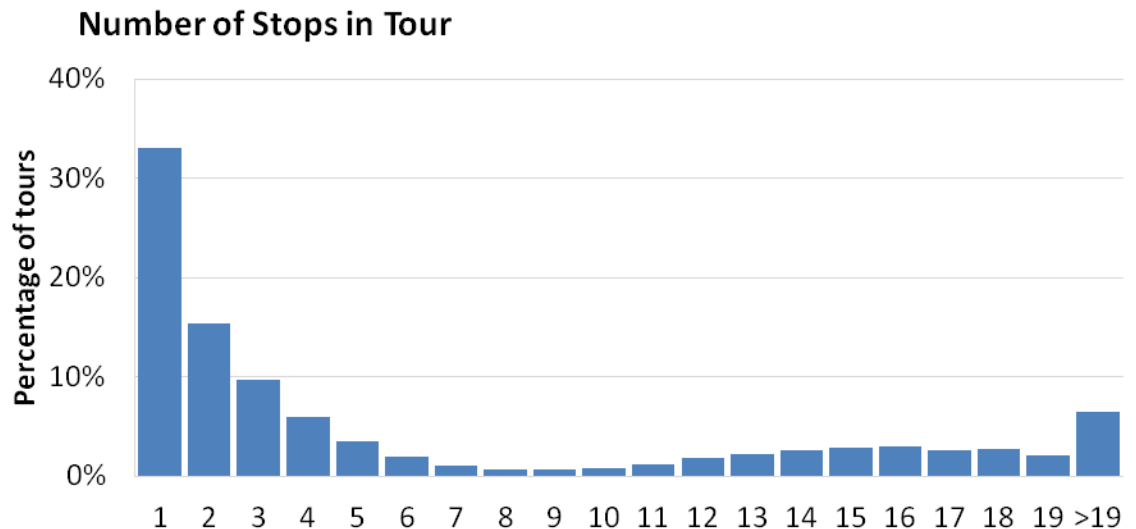
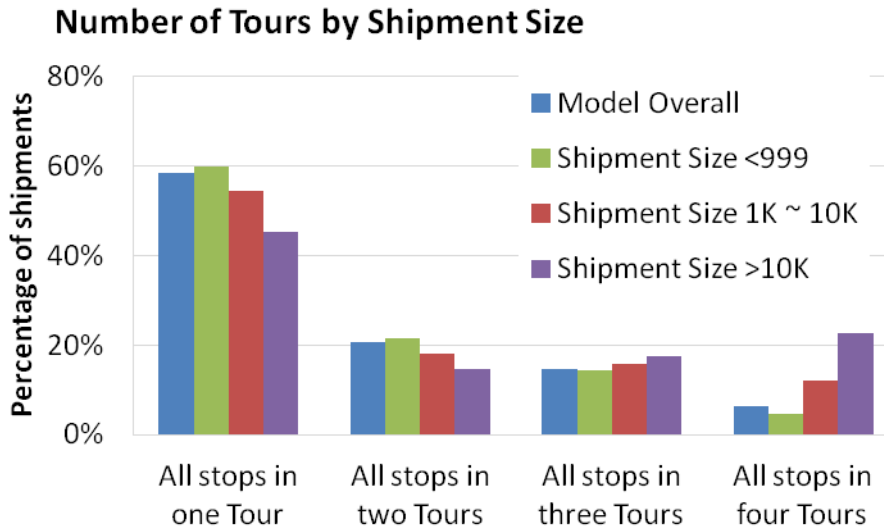
# Select Vehicle Type and Tour Pattern

- Results produce the majority of tours using smaller 2 axle trucks
- There are slightly fewer peddling tours than direct tours

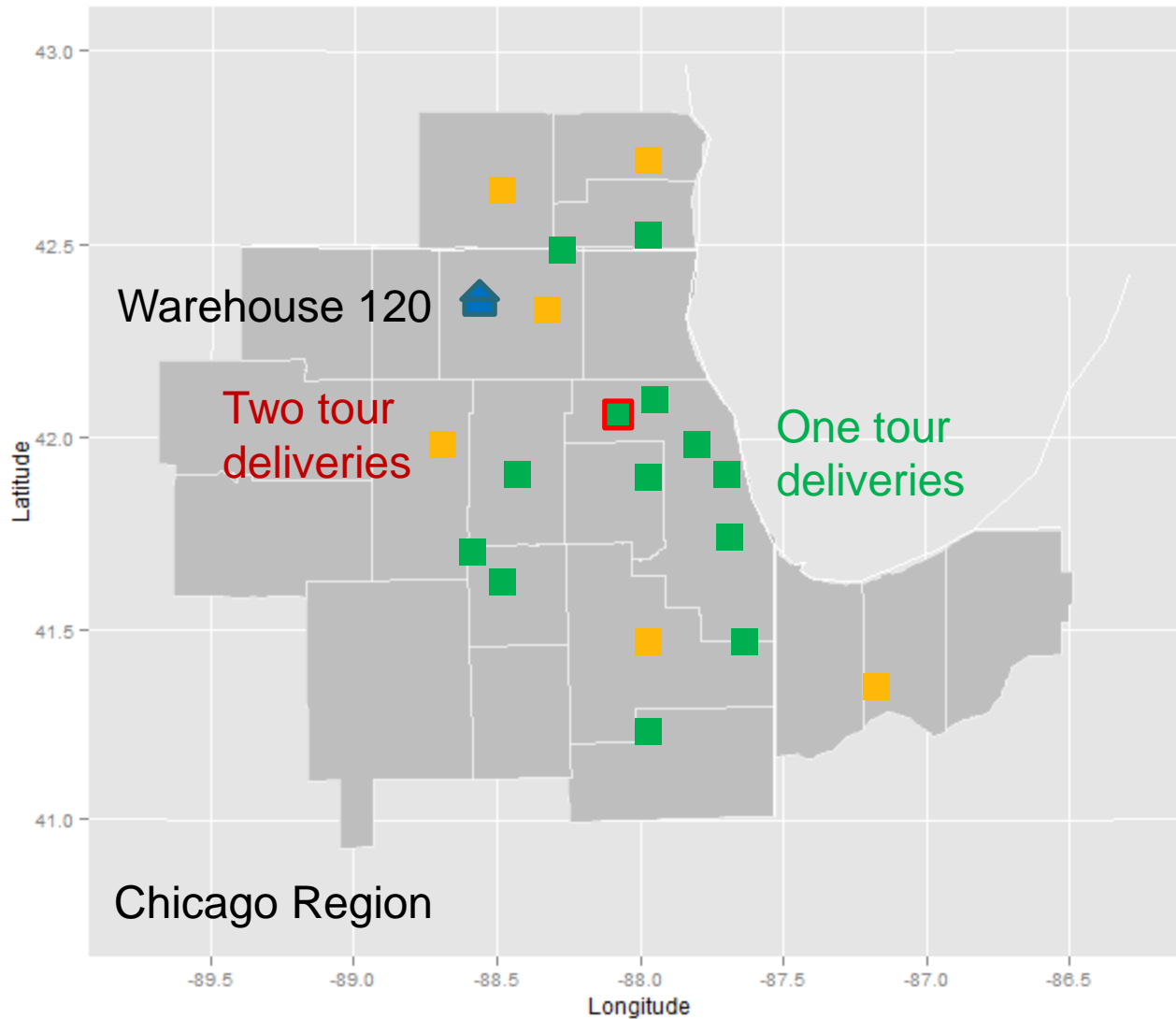


# Allocate Shipments to Tours and Stops

- The model allocates most shipments to single tour patterns
- Larger shipments are most likely to be in multiple tour patterns
- There is a long tail of tours with many stops

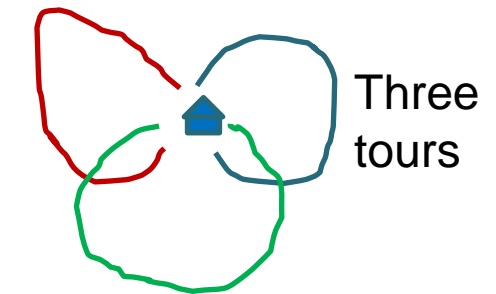
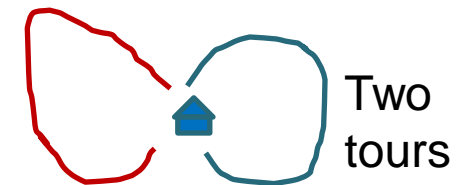


# Regional Model Sequence



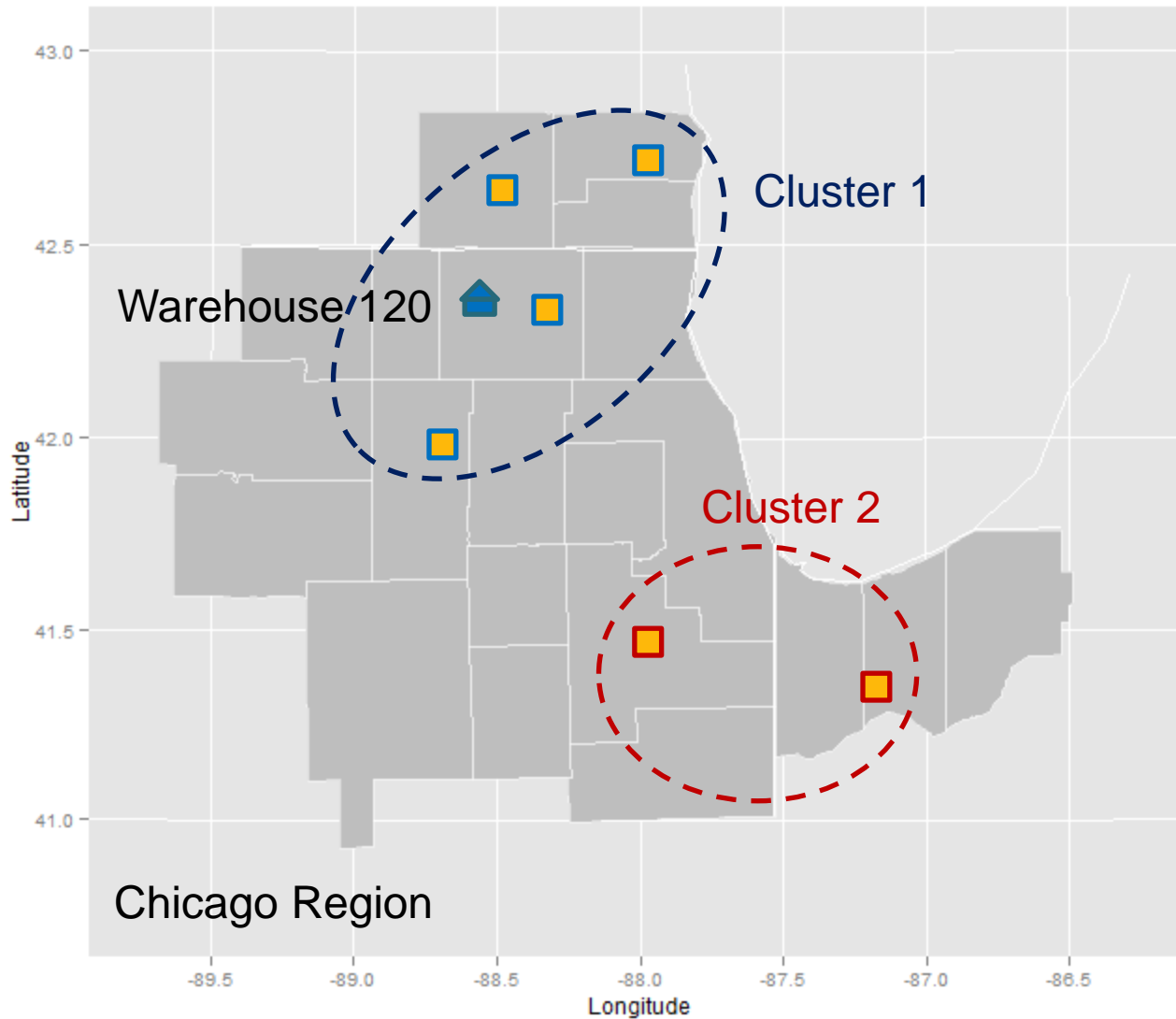
## Number of tours

An MNL choice model is used to assign deliveries to tours patterns with one tours, two tours, three tours or four tours





# Regional Model Sequence

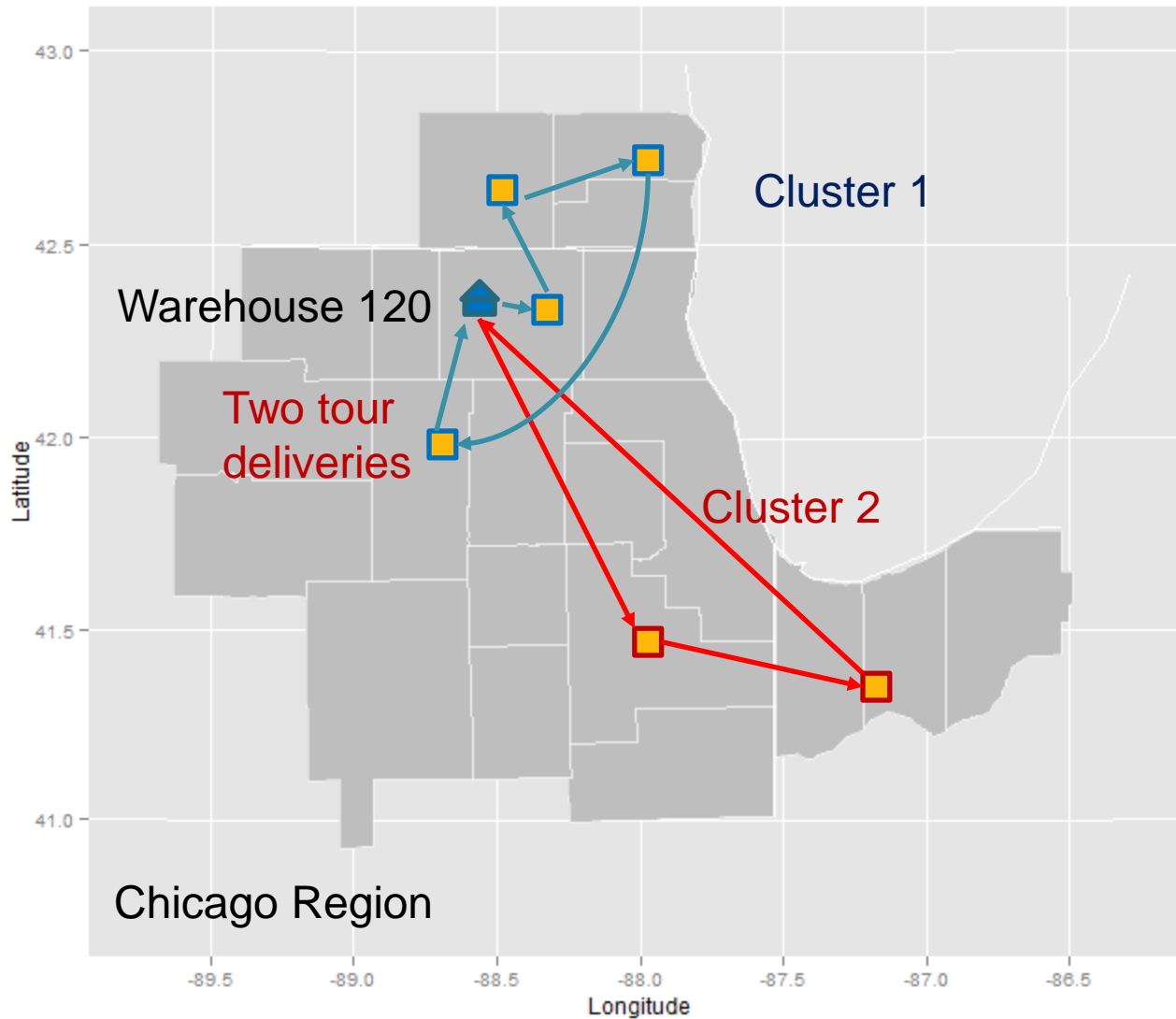


## Stop Clustering

For deliveries in two or more tour patterns, the stops are assigned to a specific tour using hierarchical clustering

This technique groups together spatially close deliveries

# Regional Model Sequence



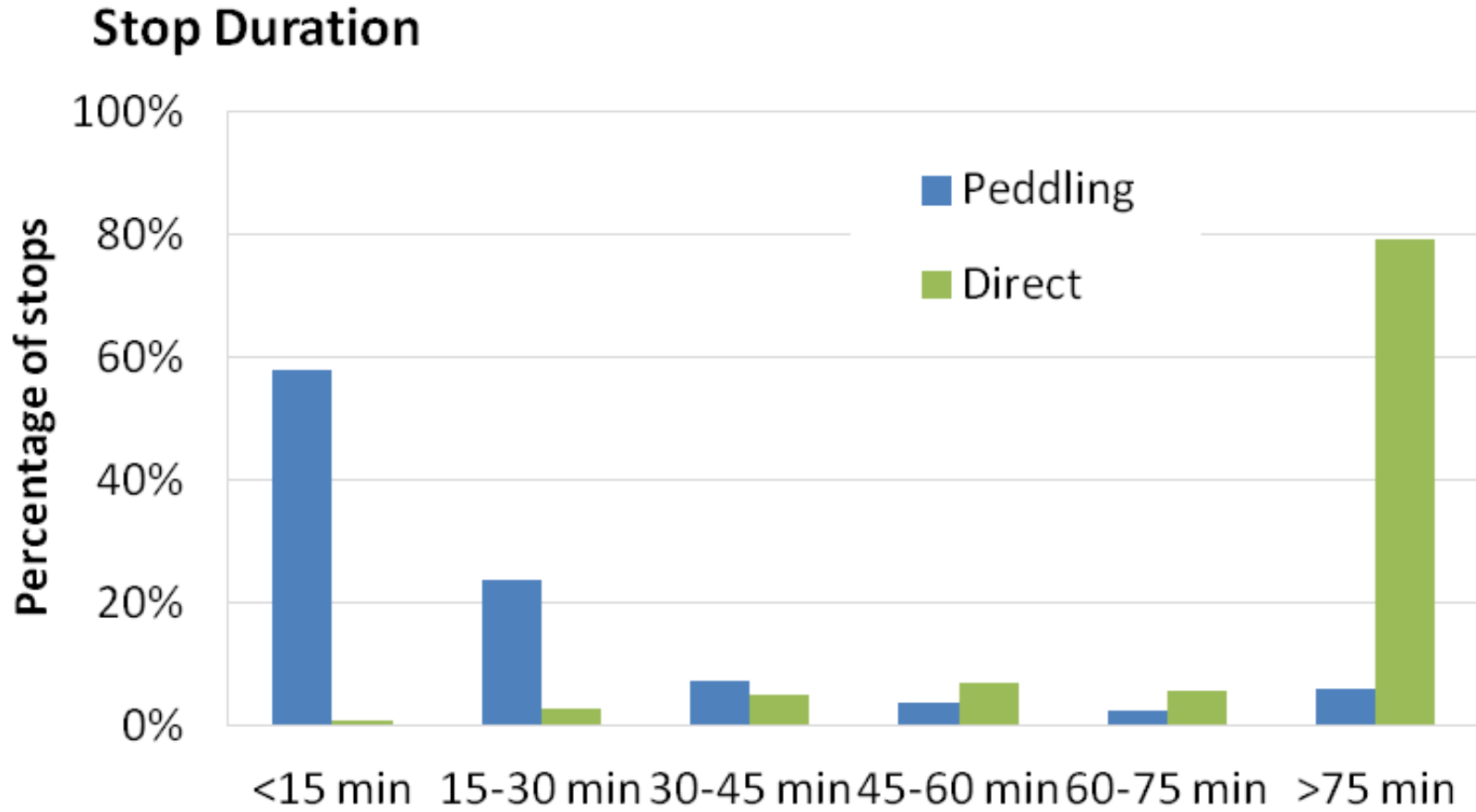
## Stop Sequencing

A greedy algorithm is used to sequence the stops, which is much simpler and more realistic (according to Texas data) than a traveling salesman algorithm

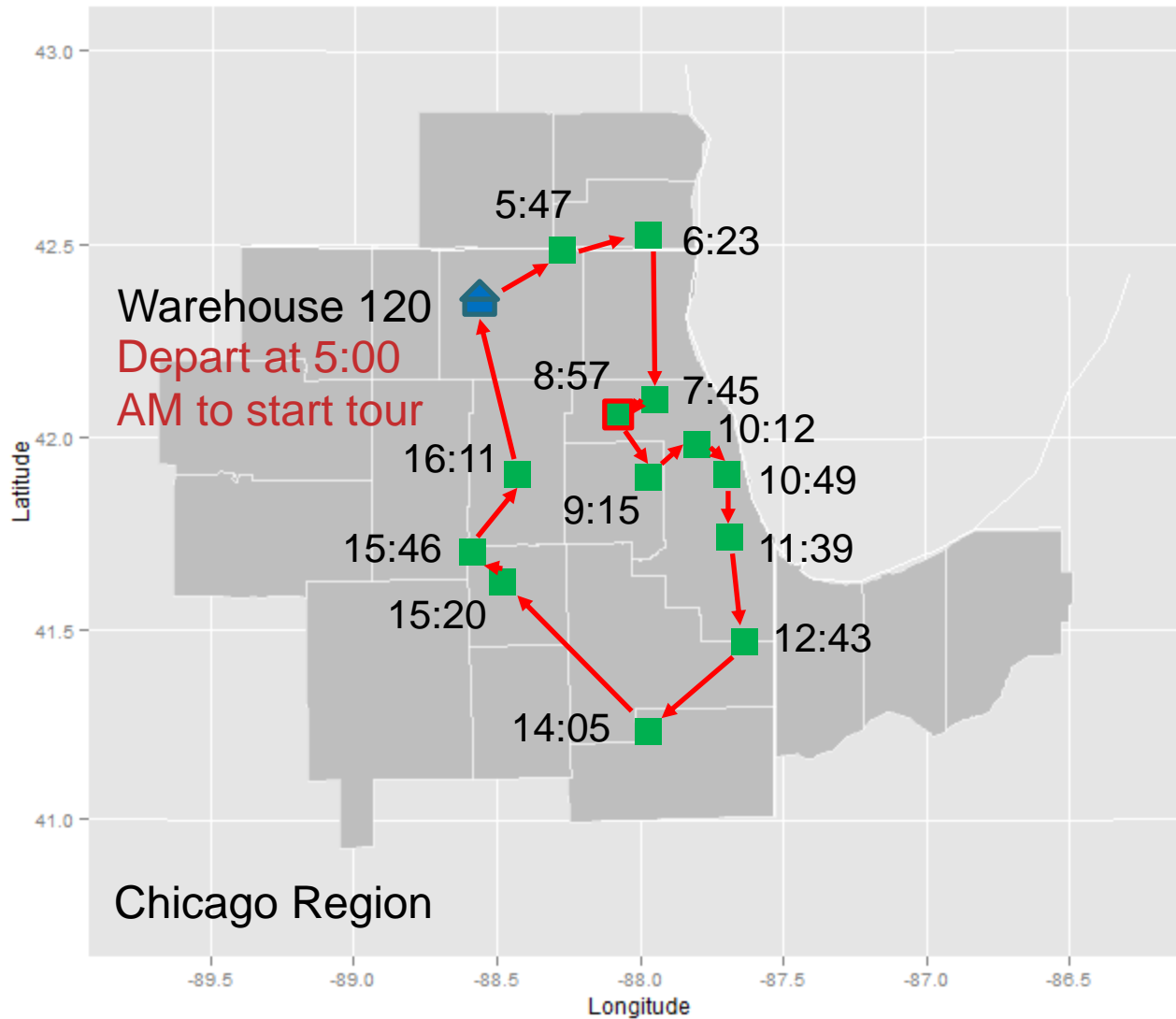
1. First delivery is the closest to the warehouse
2. Second delivery is the closest to the first delivery point
3. Etc., until all deliveries are made

# Stop Duration

The model predicts that stops will generally be short on peddling tours and long on direct tours



# Regional Model Sequence



## Stop Duration and Tour start time

Stop durations are short for stops in tours with a lot of stops, and are longer for larger loads

With the stop durations and travel times from skim data, the departure time of each trip can be calculated, to give a complete trip list

# Demonstration of the Application

# Demonstration in Chicago

## Model framework was estimated and then applied in Chicago

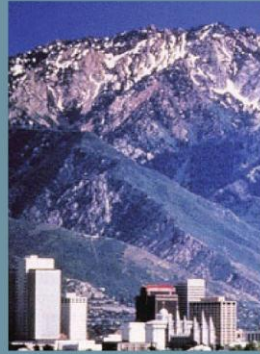
- Estimation work used sources such as FAME survey data (UIC) and Texas Commercial Vehicle Survey
- Models were estimated for two commodities - food and manufacture goods
- Application combined the elements of the model developed by Cambridge Systematics as part of their work on the CMAP Mesoscale Freight Model with all of the new components
- Programmed in R, open source statistical programming language
- Software was completed and turned over to CMAP for testing
- Final report available upon request



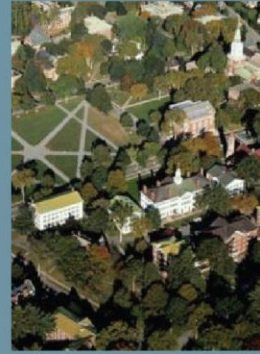
Vermont



Chicago



Salt Lake



New  
Hampshire



DC Metro

## Contact

### Maren Outwater

Resource Systems Group, Inc  
maren.outwater@rsginc.com  
414-446-5402  
www.rsginc.com

### Colin Smith

Resource Systems Group, Inc  
colin.smith@rsginc.com  
802-295-4999  
www.rsginc.com