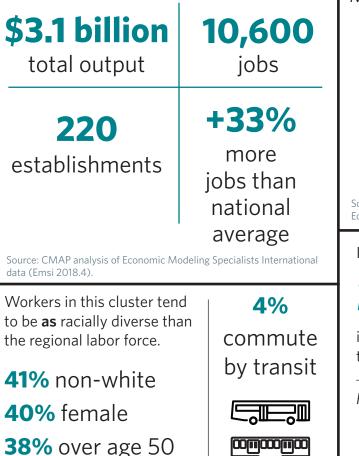
## **Medical Devices**

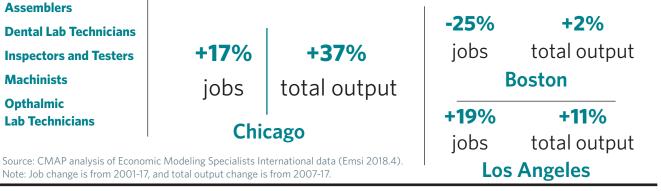
This cluster manufactures surgical, medical, dental, optical, ophthalmic, and veterinary instruments and supplies. The technical report, Metropolitan Chicago's traded industry clusters, offers extensive data on the characteristics and performance of the Chicago region's core industrial assets since 2001, available for download at https://cmap.is/Traded-Clusters.

In the Chicago region in 2017, this cluster consisted of

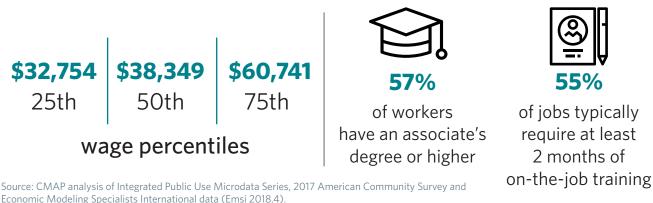


Source: CMAP analysis of Integrated Public Use Microdata Series. 2017 American Community Survey data.

In recent years, the cluster's competitive position strengthened as it became more specialized in the national context.



Middle-skill workers have **greater** opportunity than the regional average.



In 2016, this cluster generated approximately

\$73.5 billion

in freight shipments that originate, terminate, or circulate regionally.

Freight mode share, by value

Largest occupations

Assemblers

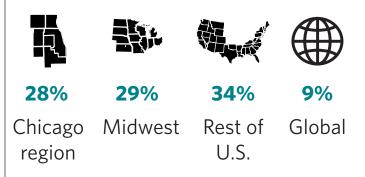
**Machinists** 

**Opthalmic** 

**Lab Technicians** 



Freight trade geography, by value



Source: CMAP analysis of Freight Analysis Framework data (FAF 4.4.1). Note: Data includes only the Illinois portion of the U.S. Census Bureau combined statistical area. Freight data is not provided for service clusters.